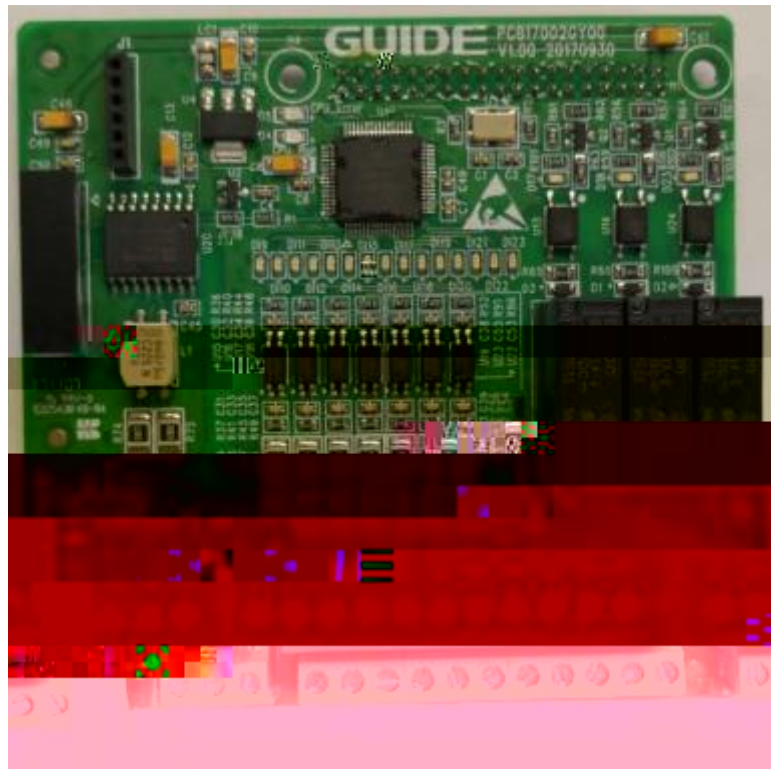


GUIDE

HF310

GDHF-GY01



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1

1

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2

2

3

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6

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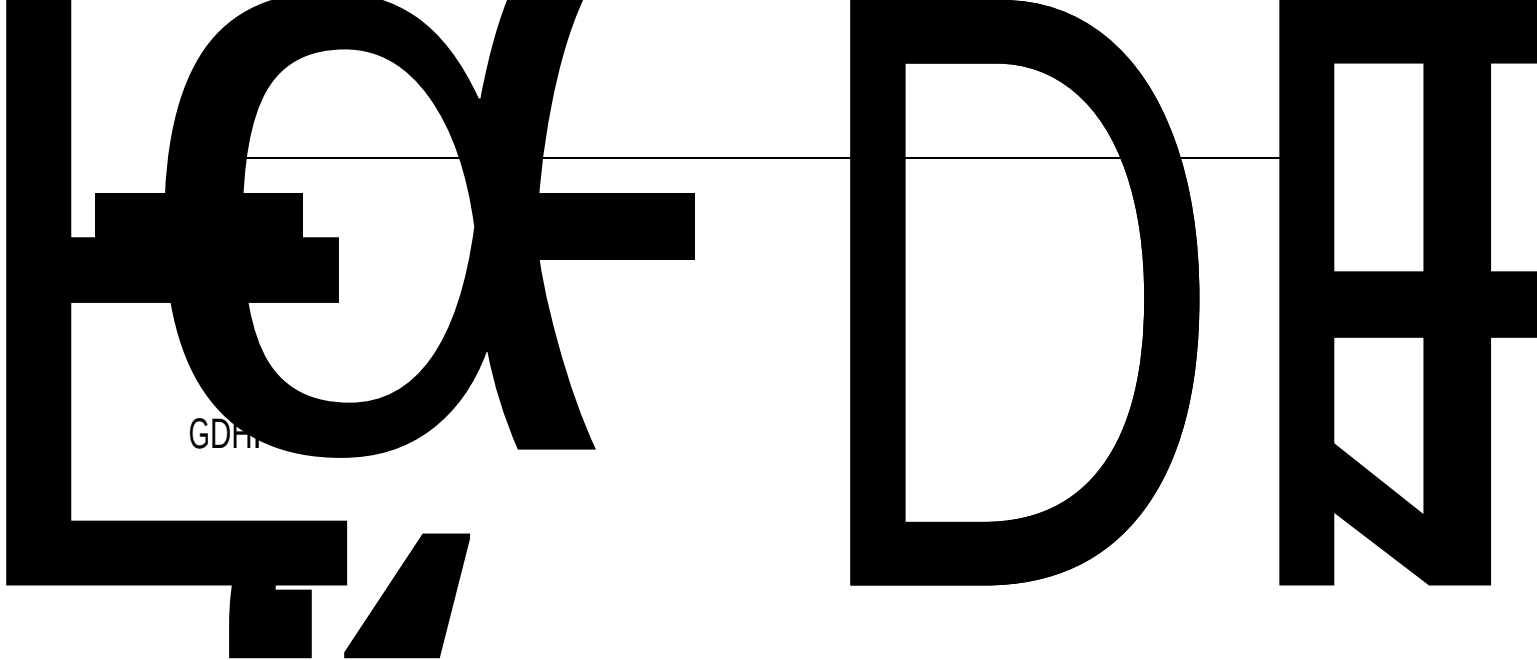
10

12

12

GDHF-GY01

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GDHF

GDHF-GY01

GDHF

GDHF-GY01

GDHF-GY01

GDHF-GY01

- GDHF-GY01
- PC
-
-

36

CPU,

IO

PLC

PLC

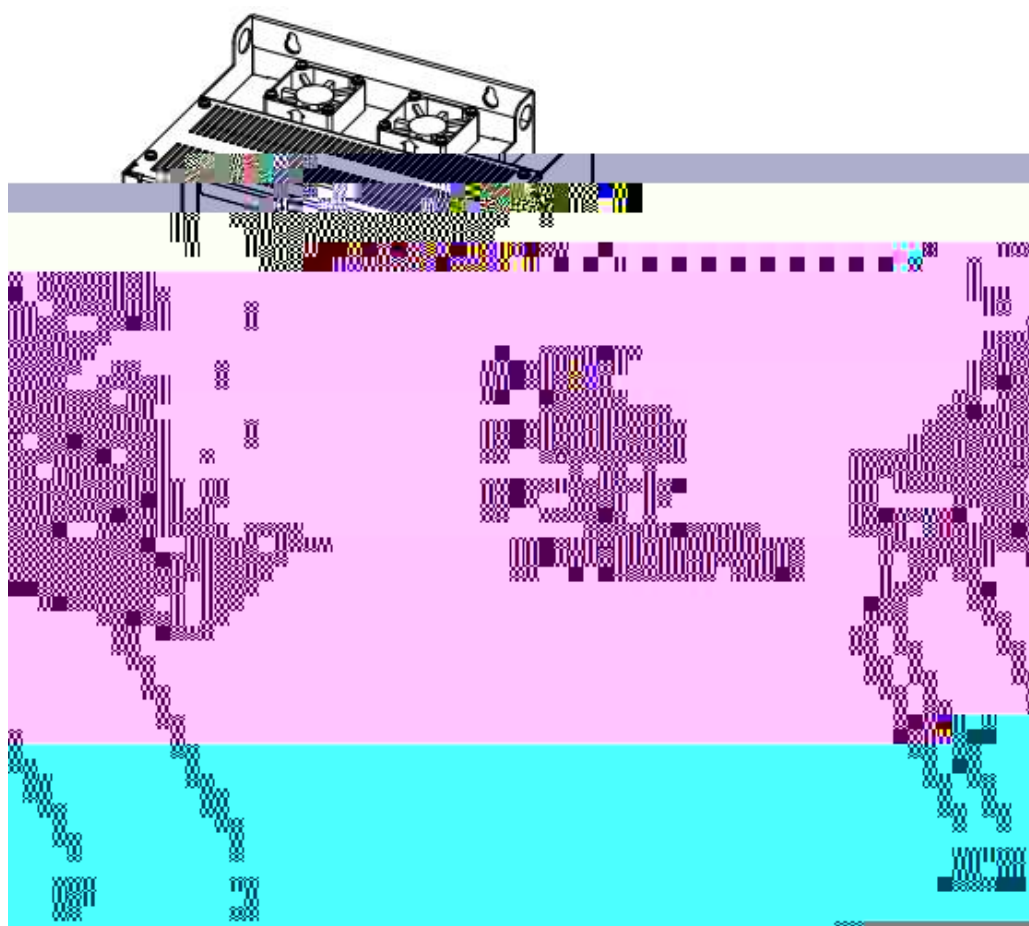
4.

PLC

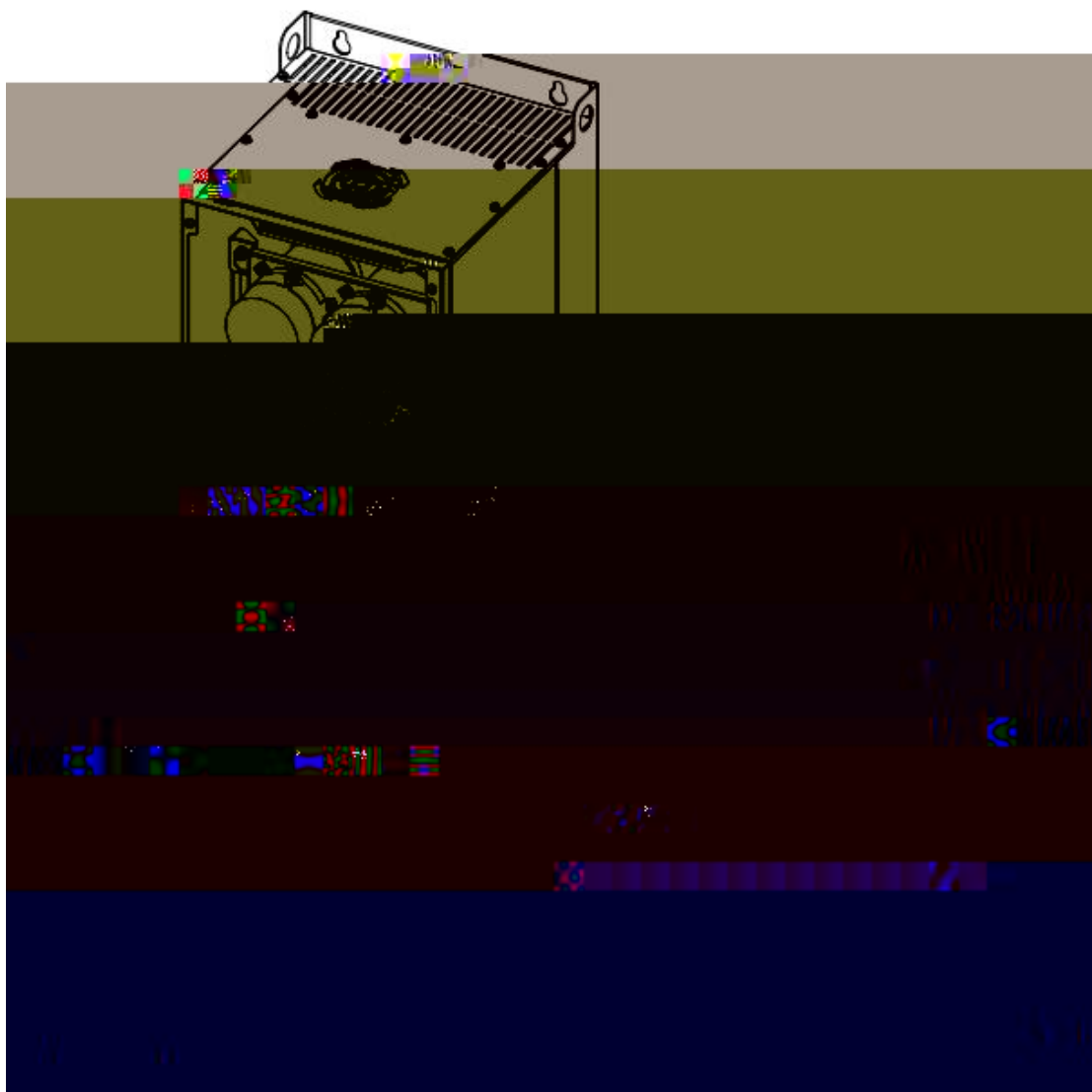
5. PLC

PLC

6.



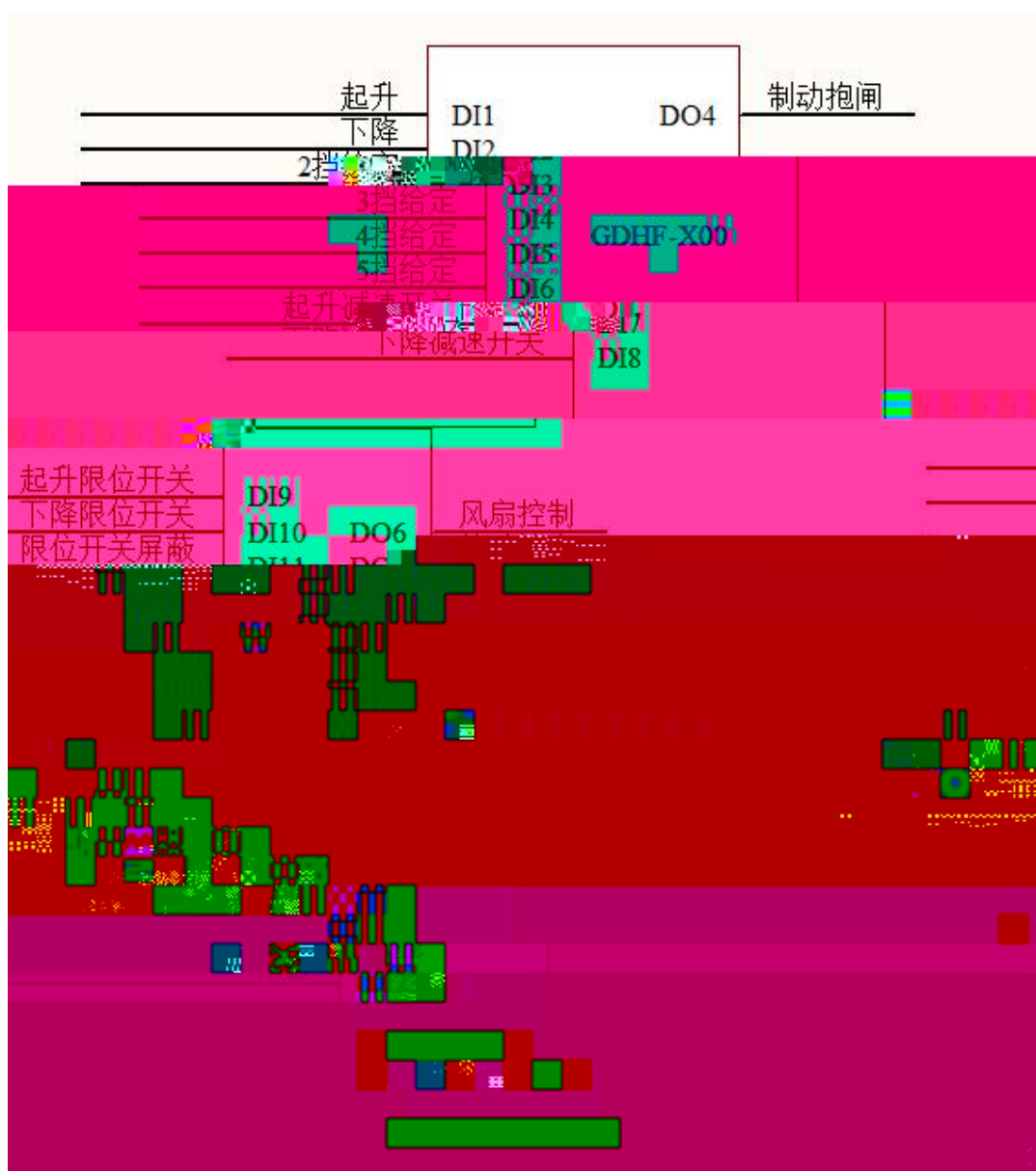
37kW



37kW

	24V-COM	24V	24V 24V 24V
	PW		24V
	DI9-PW	9	1 2 3 3.3K Ω ; 9~30V
	DI10-PW	10	
	DI11-PW	11	
	DI12-PW	12	
	DI13-PW	13	
	DI14-PW	14	
	DI15-PW	15	
	DI16-PW	16	
	DI17-PW	17	
	DI18-PW	18	
	DI19-PW	19	
	DI20-PW	20	
	DI21-PW	21	
	DI22-PW	22	
	DI23-PW	23	
	D06A-D06C	6	250V, 3AC, COS =0.4, DC 30V, 1A AC
	D07A-D07C	7	250V, 3AC, COS =0.4, DC 30V, 1A AC

	D08A-D08C	8	250V, 3AC, COS =0.4, DC 30V, 1A	AC
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3. DI, DO

P27.02	P27.27	DI	DO
P27.28	P27.50	DI	

DI

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110%	110% P27
100%	100% P27
90%	90% P27
100%	100% P27
90%	90% P27
50%	50% P27
25%	25% P27
	2.5
	0.5Hz
D0	
90% /	90% 90%

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